



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-3

Job Sheet 171517



Part No: D4149-3

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/9/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Machining-2		J.L. 18/02/08
100	Bandsaw	20 pcs	2/8/18	2/8/18	0.00	0.06	Bandsaw1		S.L. 18/02/08
110	CNC Vertical Machining	20 pcs	2/9/18	2/9/18	0.12	8.73	HAAS1-4		S.L. 18/02/09
130	QC	20 pcs	2/9/18	2/9/18	0.00	0.00	QC8 Machining-2		9-89 18/02/09
170	Packaging	20 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-2		4080 FEB 12 2018
180	QC21-SA	20 Ea	2/9/18	2/9/18	0.00	0.00	QC21		6 9-89 FEB 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	6.6667 ft (.33333333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X1.000	7	7	0

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5019331 → 5040733

DART
AEROSPACE
S040756

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Spacer

PART NO: D4149-3

Original Serial #: S040756

Revision:

Operation:

Change No:

Start up Operation

02/09/18

Job No: 171517

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	.129
2	Spacer	0.380Inches ± 0.030	0.410 0.350	Diameter	.375
3	Spacer	0.630Inches ± 0.030	0.660 0.600		.622
4	Spacer	1.588Inches ± 0.010	1.598 1.578		1.588
5	Spacer	2.430Inches ± 0.030	2.460 2.400		2.428
6	Spacer	0.630Inches ± 0.030	0.660 0.600		.624
7	Spacer	1.587Inches ± 0.010	1.597 1.577		1.588
8	Spacer	0.750Inches ± 0.030	0.780 0.720		.752
9	Spacer	0.313Inches ± 0.010	0.323 0.303		.314
10	Spacer	0.380Inches ± 0.030	0.410 0.350	Radius	.380
11	Spacer	0.375Inches ± 0.010	0.385 0.365		.376
12	Spacer	0.750Inches ± 0.010	0.760 0.740		.750
13	Spacer	0.735Inches + 0.000 - 0.010	0.735 0.725		.734

Plex 2/2/18 8:27 AM dart.leroux.jason